

Ship July 3

Page 1

Item ID: D4030-041

Accept

N900040100

Setup Start *NS1*

Stop ***NS2***

Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 02/07/2012 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/14

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 85722

85722

Page 2

June-14-12 10:51:11 AM

Item ID: D4030-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

PPD 85134

12/7/12 (1)

140

QC21- Final Inspection - Work Order Release

0.00

140

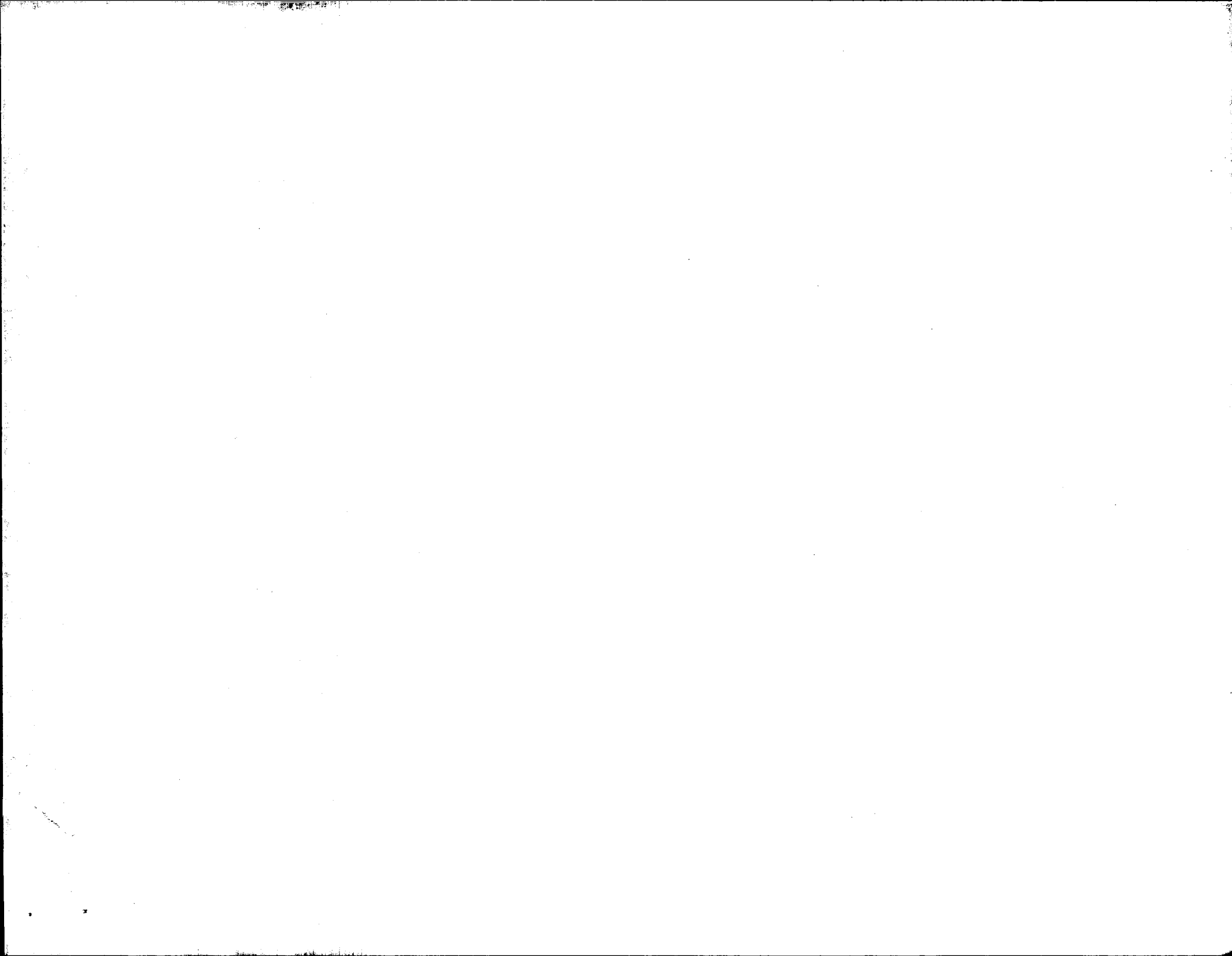
QC

Memo

0.00

Quality Control

12/7/14
mr
12-07-04



Picklist Print

June-14-12 10:51:15 AM

Page 1

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

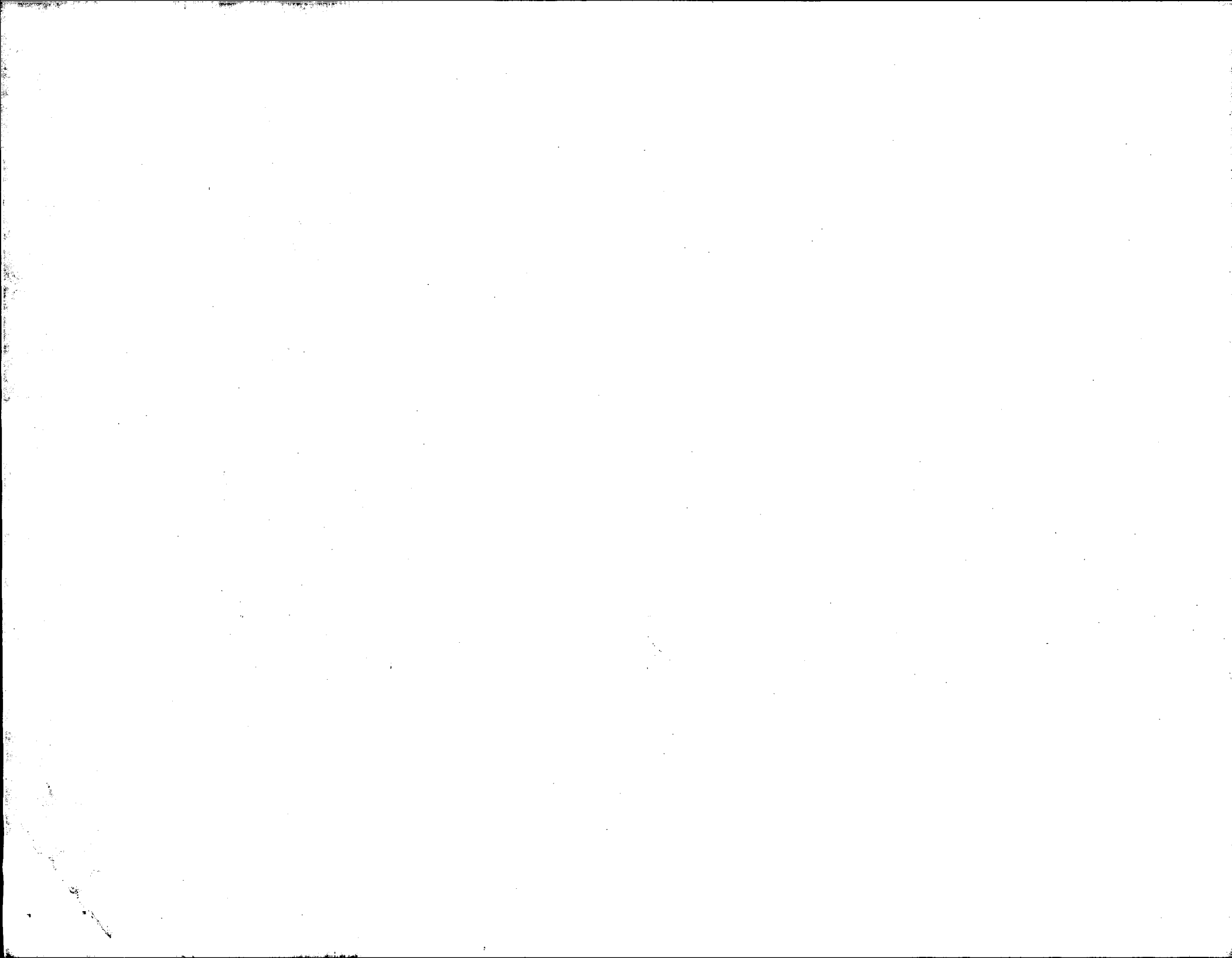
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as
per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg
revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-
1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 *D4086-200* Placard, Max Load		Manufactured	No				Each	14.0000		1	✓		
										**			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST093			14						
					72051		1						
					82827		1						
					84416		12		84416				
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	3.0000	1	1	✓		
										**	85779		
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST506			3						
					82895		1						
					83423		2						
D2535 *D2535* Spring		Manufactured	No			100	Each	64.0000	2	2	✓		
										**	JB 12/07/03		
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST504			64						
					83545		64		83545				

JB 12/07/03 JB



Picklist Print

June-14-12 10:51:15 AM

Page 2

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

100 Each

32.0000

2

2

D2537

Bushing

**

JB

Location

Loc Qty

Loc Code

ST504

32

82896

32

82896

D3913-041

Manufactured No

100 Each

0.0000

1

1

D3913-041

Long Basket Base Assembly, 350

D3914-041

Manufactured No

100 Each

0.0000

1

1

D3914-041

Long Basket Lid Assembly (350)

D3917-3

Manufactured No

100 Each

41.0000

6

6

✓

D3917-3

Washer

**

JB

Location

Loc Qty

Loc Code

FP

5

85028

5

ST070

36

84773

36

84773

D3953-3

Manufactured No

100 Each

13.0000

2

2

✓

D3953-3

Gas Spring Stud, Lid

**

JB 12/07/03

Location

Loc Qty

Loc Code

ST075

13

82939

13

82939

Picklist Print

June-14-12 10:51:15 AM

Page 3

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each 23.0000 2 2 ✓

D3953-7

Spring Spacer

**

JB

Location

Loc Qty

Loc Code

ST075

23

82940

23

82940

D3953-9 Manufactured No

100 Each 35.0000 2 2 ✓

D3953-9

Gas Spring Washer

**

JB

Location

Loc Qty

Loc Code

ST075

35

82941

35

82941

D3953-17 Manufactured No

100 Each 17.0000 2 2 ✓

D3953-17

Gas Spring Spacer

**

JB

Location

Loc Qty

Loc Code

ST075

17

82937

17

82937

D3953-19 Manufactured No

100 Each 35.0000 1 1 ✓

D3953-19

Gas Spring Bracket

**

JB

12/07/03

Location

Loc Qty

Loc Code

ST075

35

82938

35

82938

D3953-21 Manufactured No

100 Each 0.0000 1 1 ✓

D3953-21

Gas Spring Bracket

**

85718 JB

Picklist Print

June-14-12 10:51:15 AM

Page 4

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

D3969-3 Manufactured No

100 Each

43.0000

1 1 ✓

D3969-3

Spring (Basket Lid)

**

JB

Location

Loc Qty

Loc Code

ST272

43

64285

1

81887

2

82942

40

82942

AN3-14A Purchased No

100 Each

69.0000

4 4 ✓

AN3-14A

Bolt

**

12214 JB

Location

Loc Qty

Loc Code

ST352

69

121444

19

121708

50

122

AN3-16A Purchased No

100 Each

111.0000

2 2 ✓

AN3-16A

Bolt

**

JB 12/07/03

Location

Loc Qty

Loc Code

ST352

111

117441

47

118628

1

120986

13

121708

50

120986

Picklist Print

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Page 5

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A	Purchased	No	100	Each	64.0000	4	4	✓
AN5-17A						**		JB
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
338	4	
121181	4	
ST338	60	
117872	34	
121541	26	121541

AN4-12	Purchased	No	100	Each	44.0000	3	3	✓
AN4-12						**		JB
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST357	44	
118626	1	
121652	43	121652

AN310-4	Purchased	No	100	Each	123.0000	3	3	✓
AN310-4						**		JB 12/07/03
NUT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	123	
120124	1	
121011	1	
121349	21	121349
121827	100	

Picklist Print

June-14-12 10:51:15 AM

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

30.0000

2

2

AN310C4

Nut

**

122151

JB

Location

Loc Qty

Loc Code

ST344

30

120360

5

121166

3

121444

22

MS21042L3

Purchased

No

100

Each

1,748.000

6

6

MS21042L3

Nut

**

JB

Location

Loc Qty

Loc Code

ST300

1748

115835

4

117885

32

119017

816

119075

138

121349

23

121444

735

MS21042L5

Purchased

No

100

Each

1,349.000

4

4

MS21042L5

Nut

**

JB

12/07/09

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

849

108827

4

116105

5

116548

43

117611

18

119109

763

17651

8

2937

8

119109

June-14-12 10:51:15 AM

Shop Packet Print

Picklist Print

June-14-12 10:51:15 AM

Page 7

Work Order ID: 85722

85722

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-151 Purchased No

100 Each

191.0000 3 3

MS24665-151

Cotter Pin

**

JB

Location

Loc Qty

Loc Code

ST309

191

17566

191

17566

MS24665-300 Purchased No

100 Each

147.0000 2 2

MS24665-300

Cotter Pin

**

JB

Location

Loc Qty

Loc Code

GA

143

118234

143

118234

ST309

4

116823

4

NAS1149F0432P Purchased No

100 Each

636.0000 6 6

NAS1149F0432P

Washer

**

JB

Location

Loc Qty

Loc Code

ST275

636

121350

636

121350

NAS1149F0563P Purchased No

100 Each

964.0000 4 4

NAS1149F0563P

Washer

**

JB

12/07/03

Location

Loc Qty

Loc Code

ST275

964

121350

964

121350

Picklist Print

June-14-12 10:51:16 AM

Work Order ID: 85722

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

85722

D4030-041

Start Date: 14/06/2012

Required Date: 02/07/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P Purchased

No

100

Each

1,152.000

8

8

✓

NAS1149F0332P

WASHER

**

jb

Location

Loc Qty

Loc Code

ST275

1152

117735

13

119225

10

120986

200

121259

200

121825

126

122063

600

17317

3

121825

NAS1149C0432R Purchased

No

100

Each

3,792.000

2

2

✓

NAS1149C0432R

Washer

**

jb

12/07/03 jb

Location

Loc Qty

Loc Code

ST297

1070

117291

70

119124

1000

ST298

2722

121255

2722

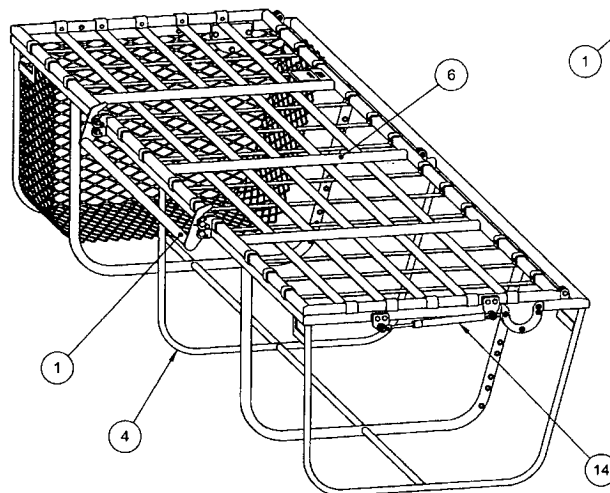
121255

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER

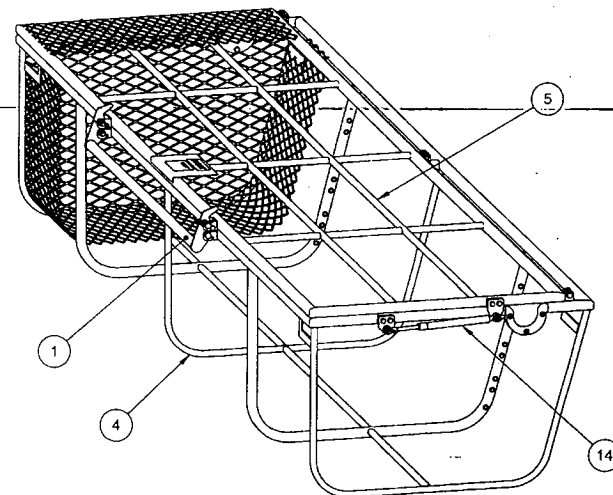
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 85722 MLJ

12/06/14



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10-08-12-07
ECN 10-546

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1). QTY FOR ITEM #3 WAS 4 (D8-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS		
DRAWN	JP		
CHECKED			
MFG. APPR.	JES		
APPROVED			
DE APPR.			
DATE	10.07.23		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4030 TITLE LONG BASKET ASSY (350) COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8

7

6

5

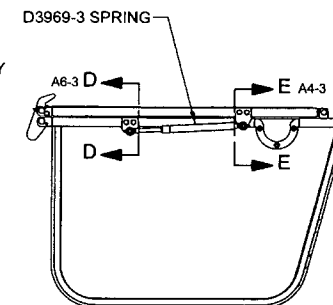
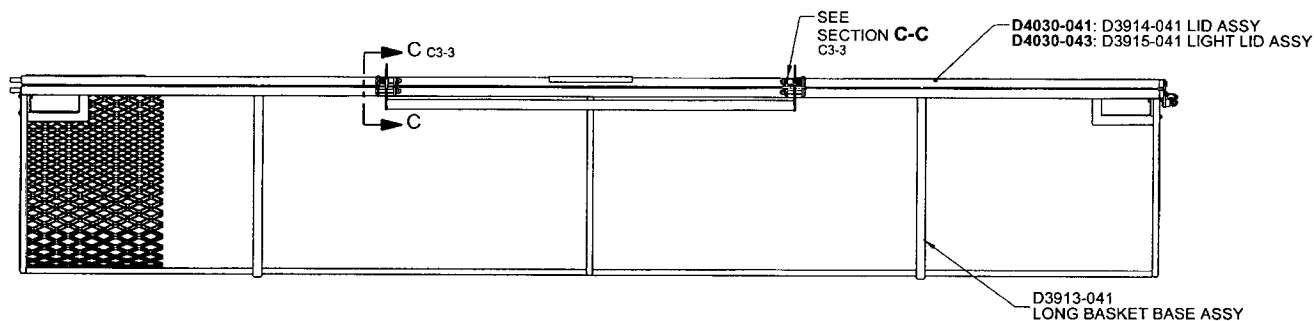
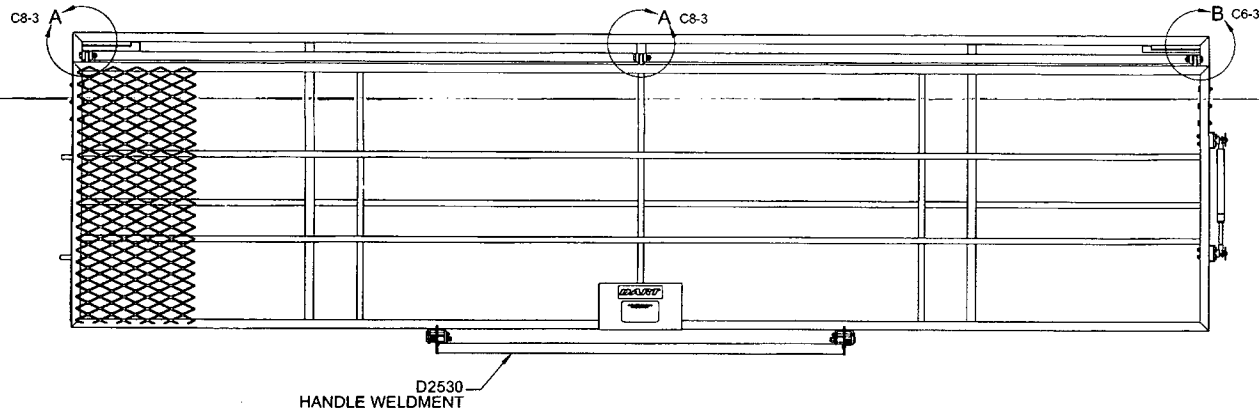
4

3

2

1

8722



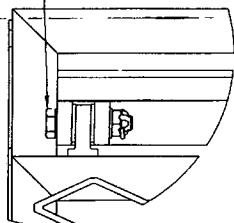
D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

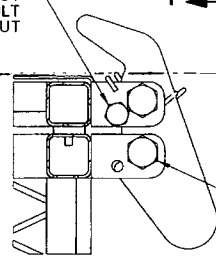
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	SES	D4030	SHEET 2 OF 3
APPROVED	MS	TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350) — NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL A D8-2
D5-2

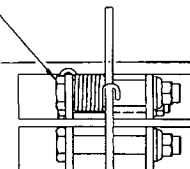
D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

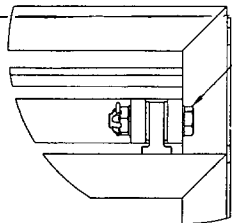
D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW F-F C3-3

D2530
HANDLE WELDMENT
REF

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

RELEASED
10.08.124

DESIGN	A/S	DART AEROSPACE LTD	
DRAWN	3	HAWKESBURY, ONTARIO, CANADA	
CHECKED	4	DRAWING NO. D4030	REV. C
MFG. APPR.	J.F.S. 10/11/12	TITLE	SHEET 3 OF 3
APPROVED	10/11/12	LONG BASKET-ASSY (350)	SCALE
DE APPR.	10/11/12		NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

